

# Exhibit 26

ADVANCED CARDIOVASCULAR SYSTEMS  
EXTRUSION DATA SHEET

START TIME:  
FINISH TIME:

EXTRUSION #: 10-576-1 AMOUNT (FEET): 2300  
DATE: 4-25-94 SIGNATURE/DATE: April 25-94

MATERIALS : MATERIAL DESC. LOT# : RM#  
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PES R&D

PROCESS PERSON TTOMAS

EXTRUDER 10  
REQUESTOR J.LEE  
PRODUCT OTW  
SET-UP PARAMETERS:

MANDREL LGTH (EXT ONLY) FLUSH  
DIE I.D. .116 OVAL N ROUND Y  
MANDREL O.D. .072 XHEAD Y  
SCREW TYPE PE-4770-3  
SCREEN TYPE 20 100 20  
START ID/OD .032/.038  
FINISH ID/OD .032/.038

EXPERIMENTAL Y  
PRODUCTION N  
STRAIGHT N

PROCESS PARAMETERS

TEMPERATURE SETPOINTS

ZONE 1 500.0 MELT 75 0.0  
ZONE 2 600.0 DIE 1 0.0  
ZONE 3 670.0 DIE 2 0.0  
CLAMP 670.0 DIE 3 670.0  
INLET 690.0 W/B TEMP 0.0  
G/PUMP 32.0  
PMP OUT ~~600.0~~  
XHEAD 0.0  
MATERIAL DRYING TMP. 300 Hrs

SPEEDS & SETPOINTS

SCREW RPM 6.0  
PSI SET 1619.0  
EXTR. AMP 10.8  
PUL SPEED 100  
W/B DIST. .40

PSI & AIR

HEAD PSI 1710  
DIE PSI 1520  
AIR PSI 1 110  
2 0  
3 0  
4 0

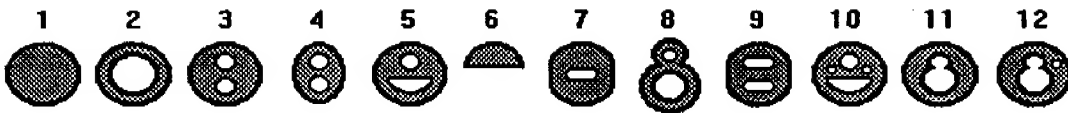
ACTUAL PARAMETER COLLECTED EVERY 10 MINUTES

SETPOINT	ACTUAL 1	ACTUAL 2	ACTUAL 3	ACTUAL 4	ACTUAL 5
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G/PUMP PSI  
PUMP AMP  
SCREW RPM  
EXTRUDER AMP  
PULLER SPEED  
BARREL 1  
BARREL 2  
BARREL 3  
HEAD PSI  
TUBING O.D.  
AVG.DIA.  
AVG.STD.DEV.

*Good run  
Very stable*

250-48 hrs  
# OF HRS DRYING 48 hrs  
NEWPOINT -71



Request # 2,197

Request Date 4/25/94

Extrusion # 10-576-A

Date Closed

<p><b><u>Machine Setup</u></b></p> <p>Zone 1    500    F          Zone 2    600    F          Zone 3    670    F</p> <p>Clamp            F</p> <p>Adapter    670    F          Die Body   670    F          Die Nut    670    F</p> <p>Brl Melt        F          Flg Melt       F          Die Melt    750    F</p> <p>Throat            F</p> <p>Brl Pres    1710    PSI          Flg Pres        PSI          Die Pres    1520    PSI</p>	<p><b><u>Tooling</u></b></p> <p><b><u>Die</u></b></p> <p>Dwg. #          ID / Shape    .1160"    (32)          Land Length   Long          Material       Stainless          Comments      Round</p> <p><b><u>Mandrel</u></b></p> <p>Dwg. #          Style           Hypotube          Length         0.500"          Extension       Flush</p> <p><b><u>Miscellaneous</u></b></p> <p>Tubing Dwg. #          X-Head         Bolt-On          Screens         20 100 200          Breaker Plate   Single</p>	<p><b><u>Dimensions</u></b></p> <p>Tubing Profile = 02          (Single-Lumen)</p> <p>High Wall          Low Wall          % Conc.          Basis Wgt.</p>																		
<p><b><u>Screw</u></b></p> <p>Speed    6        RPM          Mode    Manual          Setting   1520    (%/PSI)          Amps    10          ID        PE 4770-3</p>	<p><b><u>Puller</u></b></p> <p>Speed    100       FPM          Mode    Manual          Setting        (%)</p>	<p><b><u>Zumbach</u></b></p> <p><b><u>Setpoints</u></b>          Nominal          Upper          Lower</p> <p><b><u>Statistics</u></b>          Avg. Xbar          Avg. Sigma          Avg. Cp          Avg. Cpk          Oval. Xbar</p>																		
<p><b><u>Materials</u></b></p> <table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">%</th> <th style="text-align: left;">Part #</th> <th style="text-align: left;">Rev</th> <th style="text-align: left;">Description</th> <th style="text-align: left;">Lot #</th> <th style="text-align: left;">Temp.(F)</th> <th style="text-align: left;">Time (Hrs)</th> <th style="text-align: left;">Dew Pt.</th> <th style="text-align: left;">% Moist.</th> </tr> </thead> <tbody> <tr> <td>100</td> <td>VM-NEWKEY-1</td> <td>A</td> <td>PES</td> <td>NONE</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>			%	Part #	Rev	Description	Lot #	Temp.(F)	Time (Hrs)	Dew Pt.	% Moist.	100	VM-NEWKEY-1	A	PES	NONE				
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<p><b><u>Drying</u></b></p>																				
<p><b><u>Statistic Comments:</u></b></p>																				
<p><b><u>Machine Comments:</u></b>    Higher temperature was tried to correct the material accumulation on the tip of the die, but this didnt help the material started to degrade instead.</p>																				

